

## **Industrial Washing Machines (IWM) Ltd**

**ROLE:                      Production Welder Fitter**

### **About IWM**

We are a small family owned business with a family and team centred approach. We are a growing, expanding and developing brand providing bespoke tailor-made solutions to a wide and varied range of clients and with increased global presence with global sales up 20% on the previous year. We do not rely on European 'just in time' supply chains.

### **About the role**

The role is to utilise your expert fabrication, welding and fitting skills in order to support the daily operations of the manufacturing facility and Works Foreman to enable the effective, efficient build of machines and on time delivery of quality product to our customers working to company process standards and operating procedures.

### **Main areas of responsibility**

- Work from Design issued engineering drawings to assemble machines
- Liaise and work with Design to resolve technical issues and on any modifications or improvements that can be made
- Check the quality of incoming components and liaise and work with Stores on incorrect or damaged items
- Sheet cutting and folding of components
- Fabrication and assembly of stainless steel components to drawing and quality specification
- Set up and operation of fabrication equipment such as band saw, pillar drilling
- Use of pneumatic and electric hand-tools
- Welding preparations, finishing, cleaning up – as required
- TIG welding of stainless steel components
- Responsible for looking after all company tools & machinery
- Fit out external and internal components of machines
- Trouble-shoot and resolve production issues swiftly
- Report any production issues that affect performance to the Works Foreman
- Meet daily and weekly targets and report progress daily to the Works Foreman
- Carry out work with a focus on high quality output
- Carry out dimensional control checks and complete relevant paperwork
- Post-build test completed machines and subsections of machines
- Support commissioning and installation of machines
- Work with Electrics and Design to track mid project changes, develop in drawings, produce or update variation notes and update the Production Pack in the Technical Library
- Liaise, support and work with Service on maintenance issues when requested to enable accurate fault finding of problems
- This list is not exhaustive.

### **Key Skills**

- 5 - 10 years fabrication and welding experience essential
- High standard of precision welding using 1 -2 mil. Stainless steel
- Previous machine build experience essential
- Understand and read engineering drawings essential
- Pipework and conveyer systems desirable
- Sheet cutting and folding experience desirable

- Self motivated and focused, with a flexible attitude
- Good attention to detail, with high levels of accuracy and a commitment to quality
- Able to work on and use own initiative and problem solve
- Strong communication, team working and people skills
- Demonstrate a professional and courteous attitude
- Act with integrity and honesty
- Positive attitude to innovation and change
- Looking to build a career in a fast growing business.

**Salary:** Competitive £12.50 - £14.50 ph, Dependent on experience

**Benefits:** Company pension  
20 days annual leave  
Paid statutory bank holidays (8)  
Additional gifted days during Christmas shutdown (3)  
Profit related bonus

**Direct Reports:** 0

**Location:** Kings Norton, Birmingham